



PSG T 01 VERTICAL MACHINING CENTRE



SALIENT FEATURES

• Compact and aesthetically designed • 3 Axis CNC System • Anti-friction, pre-loaded, high precision spindle bearings • Slide motion on LM guide ways with precision ball screws • AC servo spindle • AC servo axis drives • 6 tools ATC • BT 30 Spindle taper • Coolant system • Centralised lubrication system • Suitable to Train Students of Engineering / Polytechnic / Industrial Training Institute • To Train Industry Workmen and also for small components production work

*Suitable for the
Production of variety
of Light milling,
Drilling & Boring parts*

A machine for today's standard of precision, surface finish & production

PSG VMC T01

TECHNICAL DATA

CAPACITIES

| | |
|--------------------------------|----------|
| X - axis travel (Longitudinal) | 250 mm |
| Y - axis travel (Cross) | 160 mm |
| Z - axis travel (Vertical) | 250 mm |
| Axis drive | AC servo |

SPINDLE

| | |
|----------------------|---------------------|
| Spindle taper | BT 30 |
| Tool holder clamping | Draw bar |
| Spindle speed | Infinitely variable |
| Spindle speed range | 50 - 2500 rpm |

TABLE

| | |
|-------------------------|--------------|
| Working surface | 500 x 180 mm |
| T - slot size | 10 mm |
| No. of T - slots | 3 |
| Height above from floor | 1010 mm |

SPINDLE WORKING AREA

| | |
|---------------------------|--------|
| Spindle nose to table top | 120 mm |
| Spindle to column | 200 mm |

POSITIONING SPEED

| | |
|---------------------|-----------------|
| Feedrate (X,Y,Z) | 0 - 1000 mm/min |
| Rapid traverse rate | 1000 mm/min |

AUTOMATIC TOOL CHANGER (ATC)

| | |
|---------------------------------------|---------------|
| Magazine capacity | 6 Tools |
| Bi-directional tool selection | Shortest path |
| Max. Tool weight | 4 kg |
| Max. Total weight of all tools | 15 kg |
| Max. Tool length | 150 mm |
| Tool change time (Adjacent pocket) | 7 sec |

POWER

| | |
|------------------------------|---------|
| Power of spindle drive motor | 0.75 kW |
| Power of coolant pump motor | 0.1 kW |

ACCURACIES

| | |
|----------------------|-----------|
| Positioning Accuracy | ± 0.01 mm |
| Repeatability | ± 0.01 mm |

OVERALL DIMENSIONS & WEIGHT

| | |
|-----------------------------|----------------|
| Floor area of machine | 2000 x 1250 mm |
| Weight of machine (Approx.) | 1000 kg |

STANDARD ACCESSORIES

Coolant system & Chip tray
Machine lamp
Machine splash guard
Service tool kit
Operation, Programming and spare parts manual

OPTIONAL ACCESSORIES

BT 30 Tool holders
Voltage stabilizer

CNC SYSTEM - FANUC

STANDARD CONTROL FEATURES

Built-in one touch tuning
CNC via Embedded Ethernet / Memory card data server function
Wrong operation prevention function
CNC alarm guidance function
Online ladder editing
Self diagnostics
Built-in calculator

Manual data input
Simultaneously controllable 4 axis
Colour graphics

Standard canned cycles
Background programming
Automatic chamfering and corner rounding
Program folder management
Memory card editing

Tool nose radius compensation
Pitch error compensation
Backlash error compensation

3D Simulation
0.1 Micron Accuracy
Tool Life Management
Setup guidance function
Main menu screen for easy navigation
AI contour control 1
Interpolation type pitch error compensation
Dynamic graphics display
Manual handle retrace
One touch macro call Function
Cs Contouring control
Fanuc Picture executor for custom screen development
Custom software size 6MB
CAP functions

Smart rigid tapping
Cycle time reduction + Smart overlap
Smart thermal control
Smart backlash compensation
Smart spindle load meter
Smart spindle belt cut detection function

Specifications are subject to improvements

Manufactured by PSG Industrial Institute, a manufacturer with 7 decades of tradition. This Machining Center is robustly built. It is ideally suited for general engineering and training of students. After sales service of PSG is efficient and prompt.

Manufactured by

Marketed by



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